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CLAIMS

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1. A method for detecting the occurrence of surge or incipient surge in a centrifugal compressor, the compressor having an inlet passage, an inlet passage wall and an impeller, the method comprising the steps of:

operating the centrifugal compressor thereby establishing a fluid flow in the inlet passage; and

measuring characteristics of the fluid flow in the inlet passage proximate to the inlet passage wall and proximate to the impeller.

- 2. A method as in Claim 1 wherein the step of measuring the fluid flow includes detecting a reversal in the fluid flow direction.
- 3. A method as in Claim 1 wherein the step of measuring the fluid flow includes measuring a tangential component to the fluid flow.
- 4. A method as in Claim 1 wherein the step of measuring the fluid flow includes measuring a substantial decrease in the axial fluid flow.
- 5. A method as in Claim 1 wherein the step of measuring the fluid flow includes measuring changes in the fluid flow temperature.
- 6. A method as in Claim 2 wherein the step of measuring the fluid flow includes measuring the fluid flow temperature.

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6. 7. A method as in Claim 1 further comprising the step of controlling the flow through the compressor.

- 8. A method as in Claim 7 wherein the step of controlling the fluid flow includes increasing the fluid flow to the inlet passage.
- 69. A method as in Claim 2 further comprising the step of controlling the flow through the compressor.
- ©10. A method as in Claim 3 further comprising the step of controlling the flow through the compressor.
- 4 11. A method as in Claim 5 further comprising the step of controlling the flow through the compressor.
- 6 12. A method as in Claim 4 further comprising the step of controlling the flow through the compressor.
- 13. A method as in Claim 1 wherein the step of measuring includes measuring the fluid flow using at least one fluid velocity sensor.
- 14. A method as in Claim 13 wherein the at least one fluid velocity sensor is attached to the inlet passage wall.

1	15. A method of detecting surge or incipient surge in a centrifugal
2	compressor, the compressor having an impeller and an inlet passage upstream of
3	the impeller, the method comprising the steps of:
4	operating the compressor, thereby establishing fluid flow through the
5	inlet passage and impeller; and
6	measuring the fluid flow in a recirculation zone in the inlet passage.
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1	16. A method as in Claim 15 wherein the step of measuring the fluid
2	flow includes detecting a reversal in the fluid flow direction.
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∮≟]	2 17. A method as in Claim 15 wherein the step of measuring the fluid
[] []	flow includes measuring a tangential component to the fluid flow.
	3 18. A method as in Claim 15 wherein the step of measuring the fluid
1 <u>4</u> 2	flow includes measuring a substantial decrease in the axial fluid flow.
	⁴ 19. A method as in Claim 15 wherein the step of measuring the fluid
	flow includes measuring changes in the fluid flow temperature.
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1	⁴ 20. A method as in Claim 16 wherein the step of measuring the fluid
2	flow includes measuring changes in the fluid flow temperature.
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1	⁶ 21. A method as in Claim 15 further comprising the step of controlling
2	the flow through the compressor.
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1	22. A method as in Claim 21 wherein the step of controlling the fluid
2	flow includes increasing the fluid flow to the inlet passage.

1 -	6 23. A method as in Claim 16 further comprising the step of controlling
2	the flow through the compressor.
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1	^C 24. A method as in Claim 20 further comprising the step of controlling
2	the flow through the compressor.
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1	© 25. A method as in Claim 21 further comprising the step of controlling
2	the flow through the compressor.
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1	26. A method as in Claim 15 wherein the step of measuring includes
2	measuring the fluid flow using at least one fluid velocity sensor.
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1	27. A method as in Claim 26, the inlet passage having an inlet passage
13 2	wall and wherein the at least one fluid velocity sensor is attached to the inlet
5 3	passage wall.
4 7 3 4 1 1 mg	
W 1	28. A method for detecting the occurrence of surge or incipient surge in
19 2 2	a fluid flow system, the fluid flow system having a centrifugal compressor in
TU 3	fluid communication with an upstream fluid conduit and a downstream fluid
្រ ភ្នាំ 4	conduit, the centrifugal compressor having an inlet passage and an impeller, the
() [] 5	method comprising the steps of:
6	operating the compressor, thereby establishing fluid flow through the
7	inlet passage and impeller; and
8	measuring the fluid flow in a recirculation zone in the inlet passage.
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1	1 29. A method as in Claim 28 wherein the step of measuring the fluid
2	flow includes measuring a reverse in the fluid flow direction.

1	² 30. A method as in 28 wherein the step of measuring the fluid flow
2	includes measuring a tangential component to the fluid flow.
3	
1	3 31. A method as in Claim 28 wherein the step of measuring the fluid
2	flow includes measuring a substantial decrease in the axial fluid flow.
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1	4 32. A method as in Claim 28 wherein the step of measuring the fluid
2	flow includes measuring changes in the fluid flow temperature.
3	
1	(33. A method as in Claim 28 further comprising the step of controlling
2	the flow through the compressor.
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1	34. A method as in Claim 33 wherein the step of controlling the fluid
2	flow includes increasing the fluid flow to the inlet passage.
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1	6 35. A method as in Claim 29 further comprising the step of controlling
2	the flow through the compressor.
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1	⁶ 36. A method as in Claim 30 further comprising the step of controlling
2	the flow through the compressor.
3	
1	^G 37. A method as in Claim 31 further comprising the step of controlling
2	the flow through the compressor.
1	•
2	38. A method as in Claim 32 further comprising the step of controlling
3	the flow through the compressor.
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1	39. A method as in Claim 28 wherein the step of measuring includes

measuring the fluid flow using at least one fluid velocity sensor.

- 48. An apparatus as in Claim 44 wherein at least one sensor is a temperature sensor.

- 49. An apparatus as in Claim 43 wherein the at least one sensor is attached to the inlet passage wall.
- 50. An apparatus as in Claim 43 further comprising a means of controlling the fluid flow through the centrifugal compressor.
 - 51. An apparatus as in Claim 44 further comprising a means of controlling the fluid flow through the centrifugal compressor.
 - 52. An apparatus as in Claim 45 further comprising a means of controlling the fluid flow through the centrifugal compressor.
- 53. An apparatus as in Claim 46 further comprising a means of controlling the fluid flow through the centrifugal compressor.